

Product Name: CELEX[™] 3600-20 Polycarbonate Resin, Natural**Issue Date:** 04/19/2016**Print Date:** 23 Jun 2017

TRINSEO HOLDINGS ASIA PTE. LTD. encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. Identification of the substance/preparation and of the company/undertaking**Product Name**CELEX[™] 3600-20 Polycarbonate Resin, Natural**Identified uses**

A thermoplastic resin. For industrial conversion as a raw material for manufacture of articles or goods. We recommend that you use this product in a manner consistent with the listed use. If your intended use is not consistent with the stated use, please contact your sales or technical service representative.

COMPANY IDENTIFICATION

TRINSEO HOLDINGS ASIA PTE. LTD.

1 RAFFLES PLACE

#11-01 ONE RAFFLES PLACE TOWER 1

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SINGAPORE

Customer Information Number:

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SDSQuestion@trinseo.com

EMERGENCY TELEPHONE NUMBER**24-Hour Emergency Contact:**

1-800-332-3543

Local Emergency Contact:

1800-332-3543

2. Hazards Identification**Emergency Overview****Color:** Natural**Physical State:** Pellets.**Odor:** Odorless**Hazards of product:**

Slipping hazard.

Potential Health Effects

Eye Contact: Solid or dust may cause irritation or corneal injury due to mechanical action. Elevated temperatures may generate vapor levels sufficient to cause eye irritation. Effects may include discomfort and redness.

Skin Contact: Prolonged contact is essentially nonirritating to skin. Mechanical injury only. Under normal processing conditions, material is heated to elevated temperatures; contact with the material may cause thermal burns.

Skin Absorption: No adverse effects anticipated by skin absorption.

Inhalation: No adverse effects are anticipated from single exposure to dust. Vapors released during thermal processing may cause respiratory irritation.

Ingestion: Very low toxicity if swallowed. Harmful effects not anticipated from swallowing small amounts. May cause choking if swallowed.

Aspiration hazard: Based on physical properties, not likely to be an aspiration hazard.

3. Composition/information on ingredients

Component	CAS #	Amount
Polycarbonate	103598-77-2	>= 97.0 %
Trade secret ingredient	Trade secret	<= 3.0 %

4. First aid measures**Description of first aid measures**

General advice: First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Inhalation: Move person to fresh air; if effects occur, consult a physician.

Skin Contact: Wash skin with plenty of water. Seek first aid or medical attention as needed. If molten material comes in contact with the skin, do not apply ice but cool under ice water or running stream of water. DO NOT attempt to remove the material from skin. Removal could result in severe tissue damage. Seek medical attention immediately. Suitable emergency safety shower facility should be immediately available.

Eye Contact: Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist.

Ingestion: If swallowed, seek medical attention. May cause gastrointestinal blockage. Do not give laxatives. Do not induce vomiting unless directed to do so by medical personnel.

Most important symptoms and effects, both acute and delayed

Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

Indication of immediate medical attention and special treatment needed

If burn is present, treat as any thermal burn, after decontamination. If lavage is performed, suggest endotracheal and/or esophageal control. Danger from lung aspiration must be weighed against toxicity when considering emptying the stomach. No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

5. Fire Fighting Measures**Suitable extinguishing media**

Water. Dry chemical fire extinguishers. Carbon dioxide fire extinguishers.

Special hazards arising from the substance or mixture

Hazardous Combustion Products: During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include and are not limited to: Phenolic compounds. Carbon monoxide. Carbon dioxide. Phosphorus oxides. Sulfur oxides.

Unusual Fire and Explosion Hazards: Pneumatic conveying and other mechanical handling operations can generate combustible dust. To reduce the potential for dust explosions, do not permit dust to accumulate. This product contains a flame retardant to inhibit accidental ignition from small fire sources. Dense smoke is emitted when burned without sufficient oxygen.

Advice for firefighters

Fire Fighting Procedures: Keep people away. Isolate fire and deny unnecessary entry. Soak thoroughly with water to cool and prevent re-ignition. Cool surroundings with water to localize fire zone. Hand held dry chemical or carbon dioxide extinguishers may be used for small fires.

Special Protective Equipment for Firefighters: Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). If protective equipment is not available or not used, fight fire from a protected location or safe distance.

6. Accidental Release Measures

Personal precautions, protective equipment and emergency procedures: Spilled material may cause a slipping hazard. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection.

Environmental precautions: Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

Methods and materials for containment and cleaning up: Contain spilled material if possible. Sweep up. Collect in suitable and properly labeled containers. See Section 13, Disposal Considerations, for additional information.

7. Handling and Storage

Handling

General Handling: No smoking, open flames or sources of ignition in handling and storage area. Good housekeeping and controlling of dusts are necessary for safe handling of product. Avoid breathing process fumes. Use with adequate ventilation. When appropriate, unique handling information for containers can be found on the product label. Workers should be protected from the possibility of contact with molten resin. Do not get molten material in eyes, on skin or clothing. Pneumatic conveying and other mechanical handling operations can generate combustible dust. To reduce the potential for dust explosions, electrically bond and ground equipment and do not permit dust to accumulate. Dust can be ignited by static discharge.

Storage

Store in accordance with good manufacturing practices.

8. Exposure Controls / Personal Protection

Exposure Limits

None established

Personal Protection

Eye/Face Protection: Use safety glasses (with side shields). If there is a potential for exposure to particles which could cause eye discomfort, wear chemical goggles. If exposure causes eye discomfort, use a full-face respirator.

Skin Protection: No precautions other than clean body-covering clothing should be needed.

Hand protection: Chemical protective gloves should not be needed when handling this material. Consistent with general hygienic practice for any material, skin contact should be minimized. Use gloves with insulation for thermal protection, when needed. Use gloves to protect from mechanical injury. Selection of gloves will depend on the task.

Respiratory Protection: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, wear respiratory protection when adverse effects, such as respiratory irritation or discomfort have been experienced, or where indicated by your risk assessment process. Use an approved air-purifying respirator when vapors are generated at increased temperatures or when dust or mist is present. The following should be effective types of air-purifying respirators: When dust/mist are present use a/an Particulate filter. When combinations of vapors, acids, or dusts/mists are present use a/an Organic vapor cartridge with a particulate pre-filter.

Ingestion: Use good personal hygiene. Do not consume or store food in the work area. Wash hands before smoking or eating.

Engineering Controls

Ventilation: Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations. Local exhaust ventilation may be necessary for some operations.

9. Physical and Chemical Properties

Appearance

Physical State

Pellets.

Color

Natural

Odor

Odorless

Odor Threshold

No test data available

pH

Not applicable

Melting Point

No test data available

Freezing Point

Not applicable

Boiling Point (760 mmHg)

Not applicable.

Flash Point - Closed Cup

Not applicable

Evaporation Rate (Butyl Acetate = 1)

not applicable

Flammability (solid, gas)

No

Flammable Limits In Air

Lower: Not applicable

Upper: Not applicable

Vapor Pressure

Not applicable

Vapor Density (air = 1)

Not applicable

Specific Gravity (H₂O = 1)

1.2 ASTM D792

Solubility in water (by weight)

Negligible

Partition coefficient, n-octanol/water (log Pow)

No data available for this product.

Autoignition Temperature

No test data available

Decomposition	No test data available
Temperature	
Kinematic Viscosity	Not applicable
Explosive properties	No test data available
Oxidizing properties	No test data available
Molecular Weight	No test data available

10. Stability and Reactivity

Reactivity

No dangerous reaction known under conditions of normal use.

Chemical stability

Stable.

Possibility of hazardous reactions

Polymerization will not occur.

Conditions to Avoid: Avoid temperatures above 425 °C. Exposure to elevated temperatures can cause product to decompose.

Incompatible Materials: None known.

Hazardous decomposition products

Decomposition products depend upon temperature, air supply and the presence of other materials. Processing may release fumes and other decomposition products. At temperatures exceeding melt temperatures, polymer fragments can be released. Fumes can be irritating. Decomposition products can include and are not limited to: Carbon monoxide. Carbon dioxide. Aromatic compounds. Hydrocarbons. Phenolics. Polymer fragments.

11. Toxicological Information

Acute Toxicity

Ingestion

Very low toxicity if swallowed. Harmful effects not anticipated from swallowing small amounts. May cause choking if swallowed.

Single dose oral LD50 has not been determined.

Typical for this family of materials. Estimated. LD50, rat > 5,000 mg/kg

Aspiration hazard

Based on physical properties, not likely to be an aspiration hazard.

Dermal

No adverse effects anticipated by skin absorption.

The dermal LD50 has not been determined.

Typical for this family of materials. Estimated. LD50, rabbit > 2,000 mg/kg

Inhalation

No adverse effects are anticipated from single exposure to dust. Vapors released during thermal processing may cause respiratory irritation.

The LC50 has not been determined. .

Eye damage/eye irritation

Solid or dust may cause irritation or corneal injury due to mechanical action. Elevated temperatures may generate vapor levels sufficient to cause eye irritation. Effects may include discomfort and redness.

Skin corrosion/irritation

Prolonged contact is essentially nonirritating to skin. Mechanical injury only. Under normal processing conditions, material is heated to elevated temperatures; contact with the material may cause thermal burns.

Sensitization**Skin**

No relevant data found.

Respiratory

No relevant data found.

Repeated Dose Toxicity

Additives are encapsulated in the product and are not expected to be released under normal processing conditions or foreseeable emergency.

Chronic Toxicity and Carcinogenicity

No relevant data found.

Developmental Toxicity

No relevant data found.

Reproductive Toxicity

No relevant data found.

Genetic Toxicology

In vitro genetic toxicity studies were negative.

12. Ecological Information

Toxicity

Not expected to be acutely toxic, but material in pellet or bead form may mechanically cause adverse effects if ingested by waterfowl or aquatic life.

Persistence and Degradability

This water-insoluble polymeric solid is expected to be inert in the environment. Surface photodegradation is expected with exposure to sunlight. No appreciable biodegradation is expected.

Bioaccumulative potential

Bioaccumulation: No bioconcentration is expected because of the relatively high molecular weight (MW greater than 1000).

Mobility in soil

Mobility in soil: In the terrestrial environment, material is expected to remain in the soil., In the aquatic environment, material will sink and remain in the sediment.

Results of PBT and vPvB assessment

This mixture has not been assessed for persistence, bioaccumulation and toxicity (PBT).

Other adverse effects

No relevant data found.

13. Disposal Considerations

Disposal methods

DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE

PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Incinerator or other thermal destruction device.

14. Transport Information

ROAD & RAIL Non-Bulk
NOT REGULATED

IMDG
NOT REGULATED

ICAO/IATA
NOT REGULATED

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. Regulatory Information

This product is not classified as dangerous according to Singapore Standards, Factories Act and Regulations, Environmental Pollution Control Act and Regulations, Fire Safety Act and Regulations and Poisons Act.

16. Other Information

Revision

Identification Number: 1007355 / A588 / Issue Date 04/19/2016 / Version: 2.0

Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Legend

N/A	Not available
W/W	Weight/Weight
OEL	Occupational Exposure Limit
STEL	Short Term Exposure Limit
TWA	Time Weighted Average
ACGIH	American Conference of Governmental Industrial Hygienists, Inc.
DOW IHG	Dow Industrial Hygiene Guideline
WEEL	Workplace Environmental Exposure Level
HAZ_DES	Hazard Designation

TRINSEO HOLDINGS ASIA PTE. LTD. urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to

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